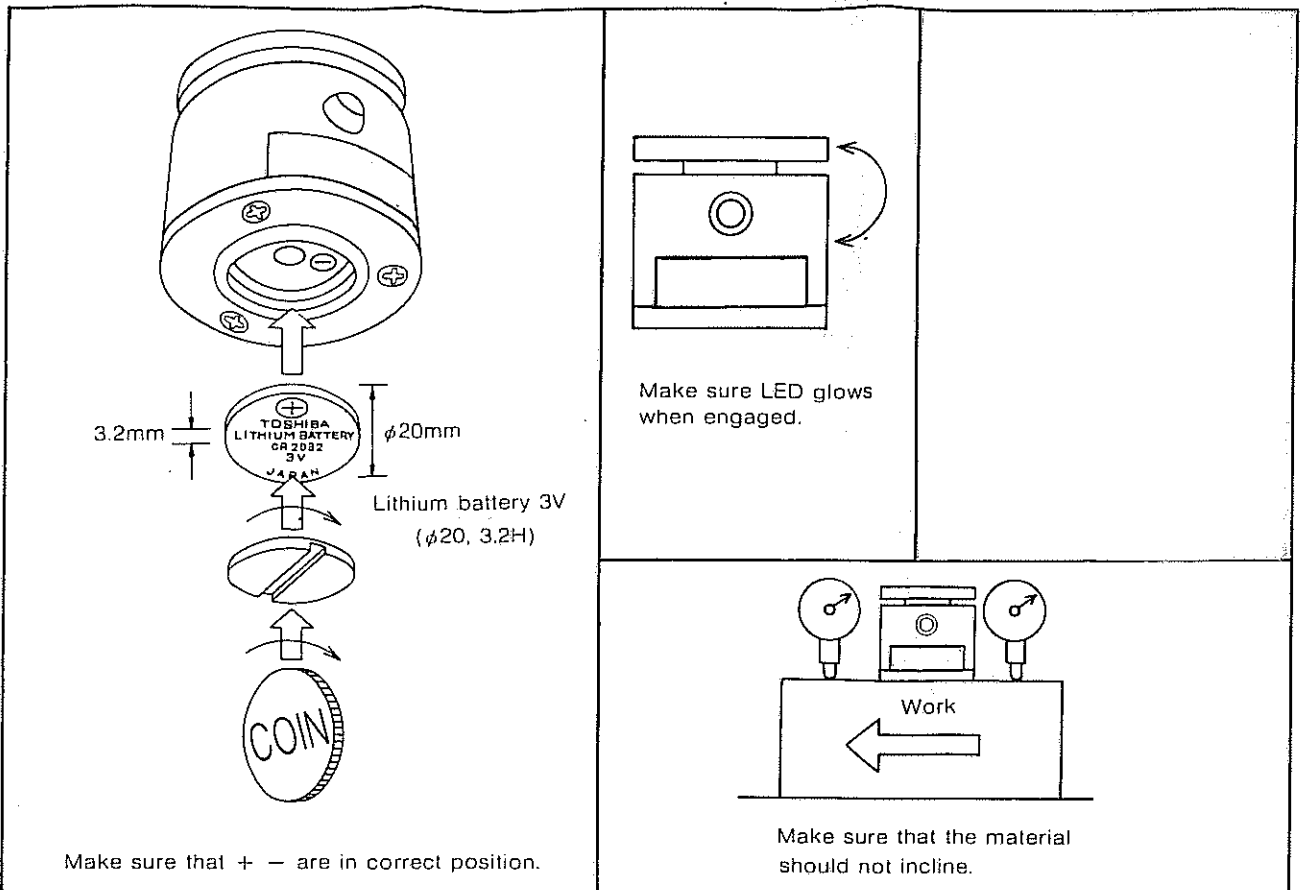


OPERATION MANUAL NS TOOL SETTER

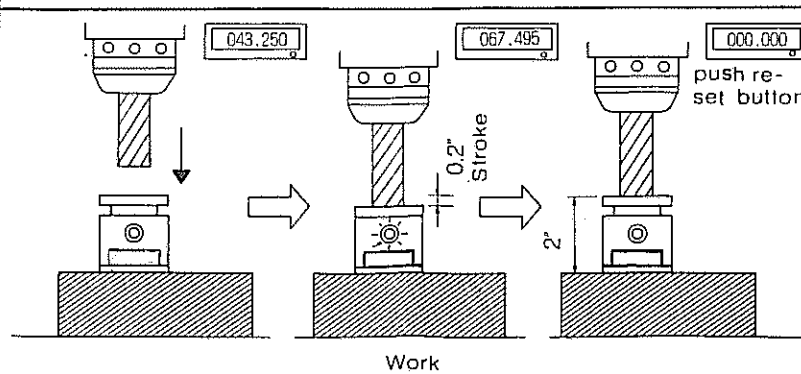


CAUTION

- * Contact the tool nose at the center of the sensor plate.
- * Unnecessary rapid movement of the sensor plate may cause decrease of spring power, calling in-accuracy of height.
- * Loosening or taking out the three bolts at the rear side, or turning the sensor plate cause inaccuracy.
- * When inaccuracy is occurred, move the sensor plate up and down manually a few times, and then measure up height. If there is still inaccuracy, send it back to us through your dealer. We repair it.
- * In case the TOOL SETTER may not be used for a long time, make sure to make anti-rust treatment, covering with polyethylene bag, and put it in the

provided individual wooden box, taking out the battery.

- * Lithium battery 3V, 20mm OD, 3.2mm thickness, should be used. Replace it once a year. LED can be used permanently.
- * Strict inspection being made before delivery, though when a defect is occurred in the normal use, inform your dealer. We will repair it free of charge within three months period since your purchase, except following cases: -
 1. Wrong use
 2. Unauthorized modification, or defect which should be attributed to the user.
 3. Defects due to any accident beyond our control.



DIRECTION

1. Move Z axis and let the tool nose contact with the sensor plate.
2. When the tool contacts with NS TOOL SETTER, LED glows. NS TOOL SETTER has 0.2' stroke of allowance for overrun.
3. Slowly turn the handle to get it retired from the workpiece. As soon as the tool nose discontact from NS TOOL SETTER, LED becomes off. This is the very point where distance from the tool nose to the workpiece is in exactly $2' \pm 0.0001$

LYNDEX