

## Caution

# NIKKEN

This is the precision tool, tighten the nut with the suitable tightening torque !

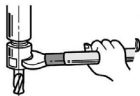
- Clamp the cutter shank as long as possible.
- Tighten the nut with the suitable tightening torque listed below. **If the torque is exceeded, it may cause the breakage of a collet or a chuck itself.**
- Tighten the nut slowly by the torque wrench. When the torque limiter is worked (a sound click), stop tightening immediately. Do not tighten with the torque over the torque limiter.

Style	Cutter Dia.			
	~ $\phi$ 3mm	$\phi$ 4~ $\phi$ 6mm	$\phi$ 8~ $\phi$ 10mm	$\phi$ 12mm~
SK 6	10~20	20~30		
SK10	20~25	30~40	45~55	
SK16		40~50	55~65	65~75
SK20			60~70	70~85
SK25			60~70	70~85

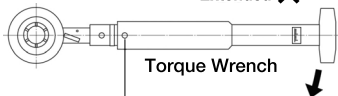
(Nm)



Short X



Extended X



**When a sound click is heard, stop tightening immediately.**