

Straight Shank TG Collet Chucks



T.I.R.: <.0002" at collet face



Set-up: quick and easy



Coolant-Thru: thru-tool coolant



Drilling



Milling



Tapping



Reaming

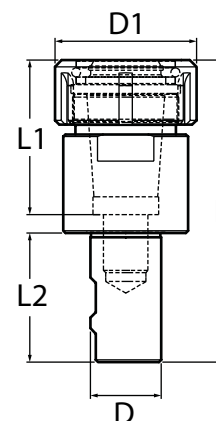
Features of Straight Shank Tooling

- Straight shank tooling may be used to extend tooling reach for extended length operations
- This option is less costly than extended length integral shank tooling
- They may be used with any size machining center or lathe
- When loaded into larger holders, their reduced O.D. permits drilling operations within large holes or whenever tight clearances are encountered

Straight Shank

Part Number	Collet Series	Collet Range	Nut Wrench	D	L	L1	L2	D1
S1507-1000-9.00	100TG	3/64-1"	100TG-SPAN	1.50"	9.00"	2.73"	6.00"	2.50"

TG Collet Chucks come with back-up screw.



Toolholder Assembly Procedure

To use: first insert the collet into the chuck nut by squeezing the collet and pressing its face into the chuck nut's retaining ring until the collet's collar is fully seated. Then load the assembly into the chuck, insert a cutting tool, and tighten with the appropriate nut wrench to the recommended tightening torque.

To remove: simply squeeze the collet while pulling it from the chuck nut at an angle.



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TG Back Up Screw
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TG Nut
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