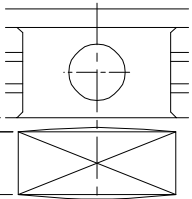


Symbol	Date	Revdy	Notice	Check
A x				
A x				
A x				
A x				



(11)

(2.45) For Balance

1 1.1±0.1

$\phi 10^{+0.090}_0$ (H11)

BALLUFF

BIS-C122-04/L

Not supplied by NIKKEN.

4.65±0.15

105

70

1-8UNC

$\phi 31.75$
 $\phi 57$
 $\phi 69$

30°

$\phi 98.45$
 $\phi 69.85$

$\phi 69.85$

CAT50U
Shank

3.18 15.87 19.15 51.8
 19.05 70.95

(0.2)

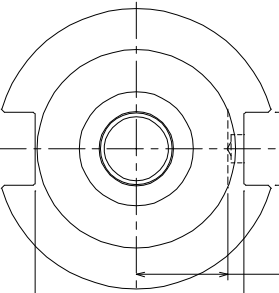
101.6

(32.1)

For Balance

25.7

35.5 37.7



S=1/2

NOTE

Spanner: 9HC32 (Option)

KIND	TITLE	CUSTOMER		
C1 1/4SL-3/50	Multi Lock Milling Chuck	DESIGNED	CHECKED	APPROVED
MACHINE MODEL	CODE NO.			
	CAT50-C1 1/4-90U-1DU	K.GOTO		
SCALE 1/1(1/2)		DIR-NAME	MCA1	
DATE 2017.03.16	NIKKEN KOSAKUSHO WORKS, LTD.	DRWG NO.	MCA15-08027/0	

