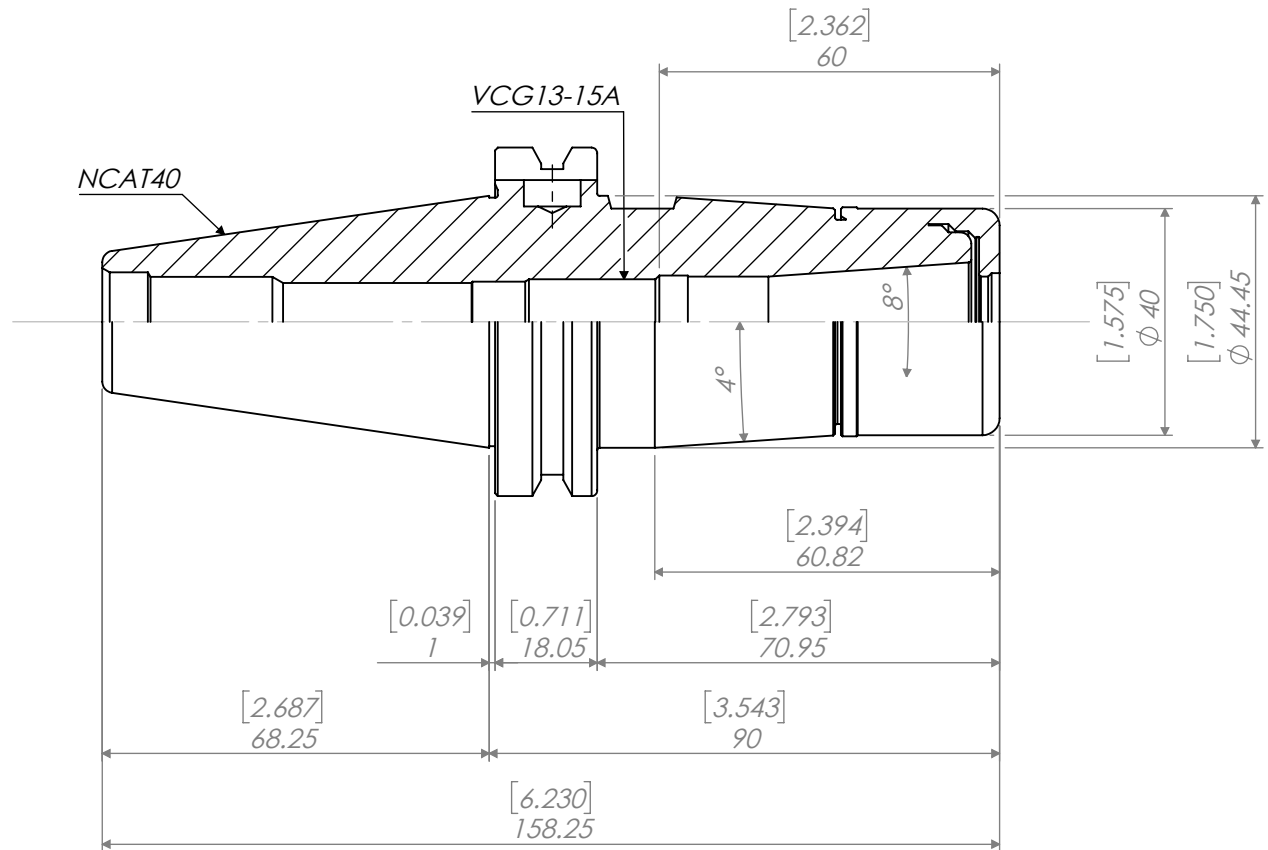
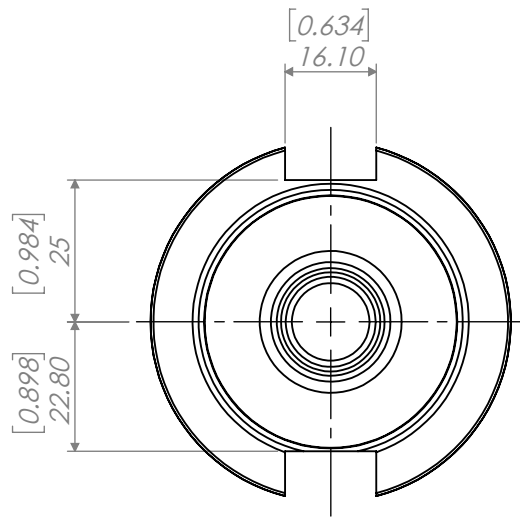




| REVISIONS |             |      |          |
|-----------|-------------|------|----------|
| REV.      | DESCRIPTION | DATE | APPROVED |

NOTES:

NUT#: VCN-13B  
BACK-UP SCREW#: VCG13-15A  
WRENCH#: GH16

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN MM  
[INCH]

DIMENSIONS ARE FOR  
REFERENCE ONLY. DRAWING  
IS SUBJECT TO CHANGE  
WITHOUT FURTHER NOTICE.

INTERPRET GEOMETRIC  
TOLERANCING PER: ASME Y 14.5M

THIRD ANGLE PROJECTION



|           | NAME | DATE    |
|-----------|------|---------|
| DRAWN     | AN   | 4/29/19 |
| CHECKED   |      |         |
| ENG APPR. |      |         |
| MFG APPR. |      |         |
| Q.A.      |      |         |

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CAT40 VC13 COLLET CHUCK (TAPER PLUS)



| SIZE | DWG. NO.            | REV |
|------|---------------------|-----|
| A    | NCAT40-VC13-90U-IDU |     |

|            |              |
|------------|--------------|
| SCALE: 3/4 | SHEET 1 OF 1 |
|------------|--------------|